



Dart Aerospace Ltd.
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Canada

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D3183-045

Job Sheet 181974



Part No: D3183-045

Job Qty: 30 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	30 pcs	8/24/18	8/24/18	0.00	0.29	Small Fab-3		
140	QC	30 pcs	8/24/18	8/24/18	0.00	0.00	QC5		
150	Packaging	30 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-1		
160	QC21-SA	30 Ea	8/24/18	8/24/18	0.00	0.00	QC21		

Part Op Descriptions: 130 - Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

SEP 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	30 Ea (1 ea)	90-Start up Operation	5061000
D3183-9	Cap	30 Ea (1 ea)	90-Start up Operation	5108002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3183-5	30	87	0
	D3183-9	30	5	0

Part Specifications

Specifications could not be found.

Plex 8/15/18 7:55 AM Dart.lajeunesse.marie

DART AEROSPACE
Container No: S108383
Part: D3183-045
Job No: 181974
Serial No/Batch: S108383
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

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Date: 09/08/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			